



SPRAY P 981 1K EPOXY PRIMER

Technical Data Sheet



VOC compliant with the regulations.

Excellent 1K epoxy primer with very good adhesion to all metal substrates like stainless steel, aluminium, OEM, galvanized.

It is paintable with all paint systems.

It dries after 10-15 minutes.

General Technical Description

1 - 2 passes

Surface

Aluminium

Stainless Steel

Galvanized

OEM

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application:

»» Apply on a light sanded surface using a P240 dry grit paper. Apply 1 - 2 light coats at an approximately distance of 20 - 30cm.



Shake well before using



1 - 2 coats approximately 20-30 microns



Dust free 10 - 15 minutes at 23°C



Full hardness within 12 hours

Flash Point:
-97°C

Specific Gravity:
0,92 g/cm³

Solid Content (No thinner):
35% Weight

VOC (2004/42/EC)
This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 810g/L.
2004/42/IIB(e)(840)719

Theoretical Coverage:

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Cleaning of equipment:

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Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 1-2 mins after agitator ball has started to rattle. After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Spray at a distance of 25 cm thinly applied coats build up at 3-5 minutes intervals will achieve best results. Leave for 12 hours to harden.
- Optimum operating temperature range 10-25°C.

Storage shelf life:

- Store in a cool place (+5°C - +25°C) and use within 12 months for best results. Guaranteed shelf life of 36 months in unused original containers.

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